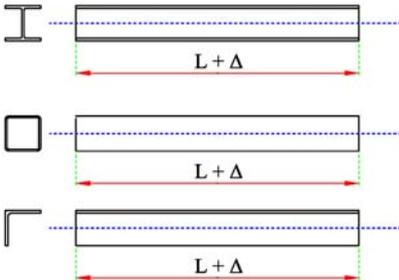
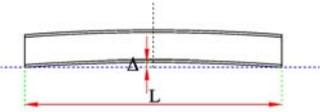
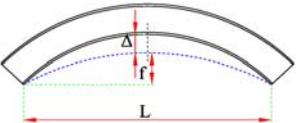
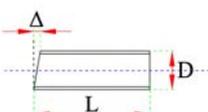
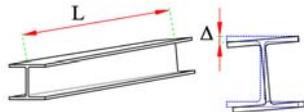
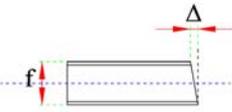


Nr.	Criteria	Parameters	Tolerances
1	Length 	Cutting length measured along the central axis (or along an angle intersection) NB: Length "L" in mm	$\Delta = \pm (L / 5000 + 2)$ mm
2	Straightness 	Deviation $\Delta$ of a cut section from orthogonal axes NB: See also parameters of hot rolled or hot finished products	$\Delta = \pm L / 750$ Ma $\Delta \geq 5$ mm
3	Camber 	Compensation $f$ at the mid-length NB: The vertical camber should be measured with the element on its side	$\Delta = \pm L / 500$ Ma $\Delta \geq 6$ mm
4	End squareness 	Squareness to the longitudinal axis	$\Delta = \pm L / 700$
5	Torsion 	Overall deviation $\Delta$ in a part of length L NB: For hollow sections see the relevant product standards	$\Delta = \pm L / 700$ Ma $4 \text{ mm} \leq \Delta \leq 20 \text{ mm}$
6	Squareness of cut edges 	Deviation $\Delta$ of an edge cut at 90°	$\Delta = \pm 0,1 f$